



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3859-041
Job Sheet 167858



Part No: D3859-041

Job Qty: 8 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/13/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Air Methods Corporation (CAMET01)

7301 South Peoria Street Englewood, CO, 80112 USA ph:(303) 792-7400

Ship Via:

DWG Rev. # C DAS
10
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	11/10/17	11/10/17	0.00	0.00	Start Up Waterjet1		SC
100	Waterjet	8 pcs	11/10/17	11/10/17	0.00	1.23	Waterjet1		SC
110	QC	8 pcs	11/10/17	11/10/17	0.00	0.00	QC2		SC DAS
120	QC	8 pcs	11/10/17	11/10/17	0.00	0.00	QC8		38
130	Large Fab	8 pcs	11/13/17	11/13/17	0.00	13.56	Large Fab 1		ABC 130195/10 134992
140	QC	8 pcs	11/13/17	11/13/17	0.00	0.00	QC9		EL DAS
150	QC	8 pcs	11/13/17	11/13/17	0.00	0.00	QC5		DAS 38
180	Packaging	8 pcs	11/13/17	11/13/17	0.00	0.00	Packaging3		DAS 6 NOV 16 2017
190	QC21-SA	8 Ea	11/13/17	11/13/17	0.00	0.00	QC21		17/11/16 7-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	7	59	0	0
130-Large Fab	D4379-5	48	61	0	0

Part Specifications

Specifications could not be found.

Plex 11/7/17 12:45 PM dart.lacelle.linda

DART
AEROSPACE
S010007



Wearplate Assembly

PART NO: D3859 - 041
Revision:
Operation: QC
Change No:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/15/17
Job No: 167858 - A

1107858

FIRST ARTICLE INSPECTION CHECKLIST

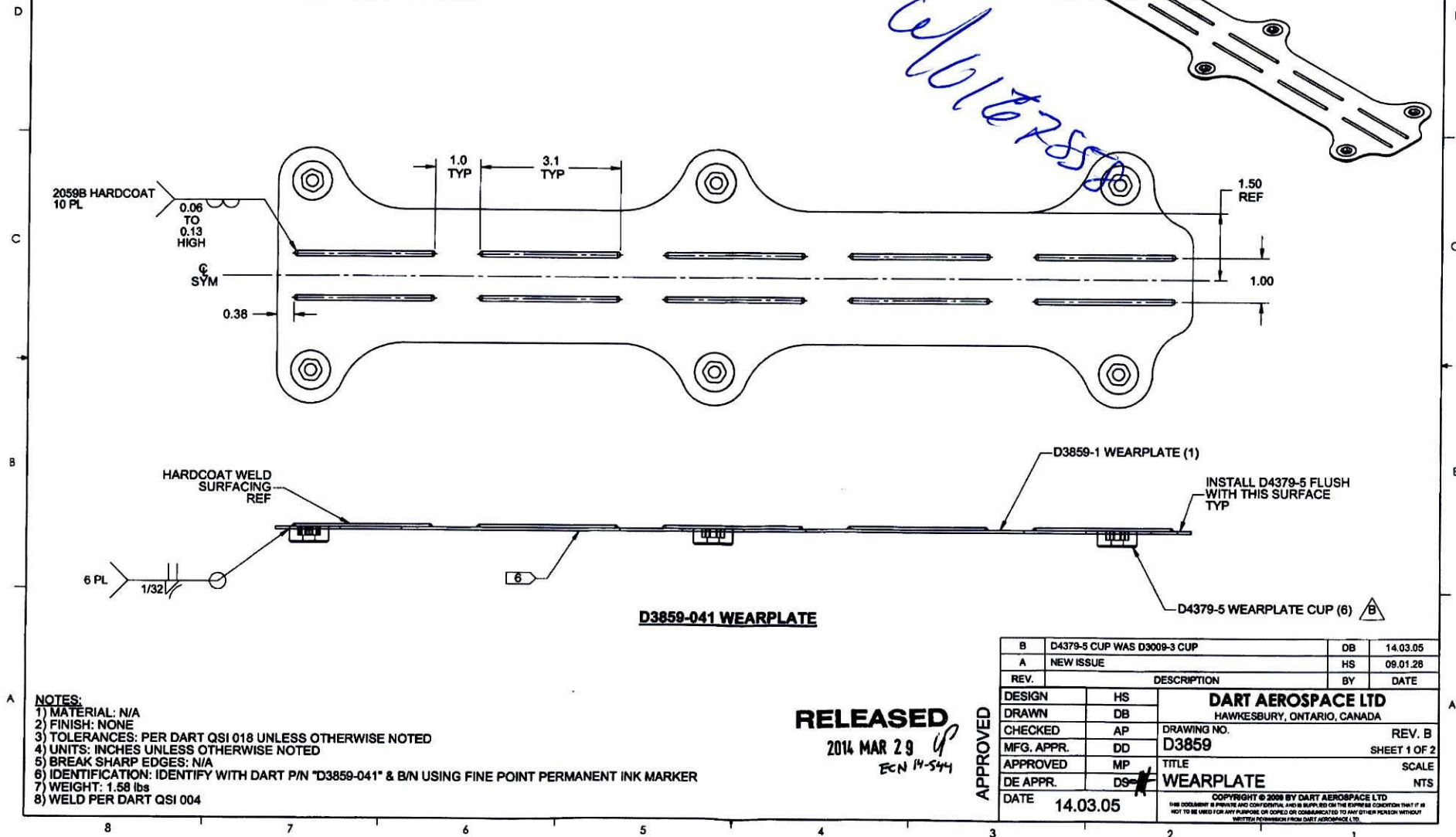
[illegible]

Measured by:	SC	Audited by:	38	Preliminary Approval:	
Date:	17/11/08	Date:	NOV 15 2017	Date:	

Rev	Date	Change	Revised by	Approved
A	09.05.20	New Issue	KJ	
B	14.11.13	Dwg Rev updated	KJ	

ITEM NO.	QTY.	P/N	DESCRIPTION
	X	D3859-041	WEARPLATE
1	1	D3859-1	WEARPLATE
2	6	D4379-5	WEARPLATE CUP

B



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3859-041" & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 1.58 lbs
- 8) WELD PER DART QSI 004

RELEASED
2014 MAR 29
ECN 14-544

APPROVED

B	D4379-5 CUP WAS D3009-3 CUP	DB	14.03.05
A	NEW ISSUE	HS	09.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	HS		
DRAWN	DB		
CHECKED	AP		
MFG. APPR.	DD		
APPROVED	MP		
DE APPR.	DS		
DATE	14.03.05		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3859
TITLE WEARPLATE
REV. B
SHEET 1 OF 2
SCALE NTS

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